



QUOTATION

Prepared For Mount Olive Correctional
Complex and Jail

By Chad Wilson
29 April 2024
QUOTE NO. 013366-R0

Shop SABRE

• ROUTERS • PLASMA CUTTERS •



WWW.SHOPSABRE.COM

WELCOME

THANK YOU FOR EXPLORING SHOPSABRE CNC TECHNOLOGY, A PREMIUM NAME IN CNC TECHNOLOGY. SHOPSABRE CNC IS CONSTRUCTED FROM THE GROUND UP IN LAKEVILLE, MINNESOTA PROUDLY DISPLAYING THAT MADE IN THE U.S.A. LOGO. WITH EVERY COMPONENT USED CLOSELY MONITORED TO ENSURE EVERY SHOPSABRE CNC MACHINE WORKS FLAWLESSLY. OPERATING UNDER THE PHILOSOPHY THAT CUSTOMER SERVICE IS EVERYTHING. ALL SHOPSABRE MACHINES ARE TESTED FOR HOURS BEFORE THEY LEAVE TO ENSURE POWER, PRECISION, QUALITY, AND RELIABILITY.

WITH OVER 21+ YEARS OF EXPERIENCE AND OVER 6,000 CNC MACHINES IN OVER 35+ COUNTRIES AROUND THE WORLD, SHOPSABRE CNC HAS THE EXPERIENCE, REPUTATION, AND TECHNOLOGY TO GIVE YOU AN ADVANTAGE. THROUGHOUT THIS QUOTE WE ARE GOING TO SHOWCASE WHAT MAKES A SHOPSABRE CNC MACHINE SO UNIQUE AND WHY CHOOSING ANYTHING ELSE WOULD BE CONSIDERED SETTTLING.

BELOW YOU WILL FIND SOME OF THE KEY FEATURES AND BENEFITS TO FURTHER VALIDATE WHY THE LINEUP OF SHOPSABRE CNC MACHINES ARE INDUSTRY LEADING. IF ANYTHING PRESENTED IS NOT 100% CLEAR OR YOU HAVE ANY QUESTIONS, I ASK THAT YOU REACH OUT TO ME PERSONALLY AND ALLOW ME TO THE OPPORTUNITY TO USE MY KNOWLEDGE OF THE TECHNOLOGY AND INDUSTRY TO HELP GUIDE, EDUCATE, AND SHOWCASE THE INCREDIBLE VALUE PACKED INTO THE PACKAGES WE OFFER HERE AT SHOPSABRE.

AS A CNC CONSULTANT, I AM NON-COMMISSION DRIVEN SO LET'S SPEND THE TIME NECESSARY TO MAKE SURE YOU ARE GETTING WHAT YOU NEED. IF YOU WANT TO DO ANY COMPARING OF OPTIONS, MACHINES, OR COMPANIES I AM HAPPY TO DO A COMPARATIVE ANALYSIS FOR YOUR BENEFIT.

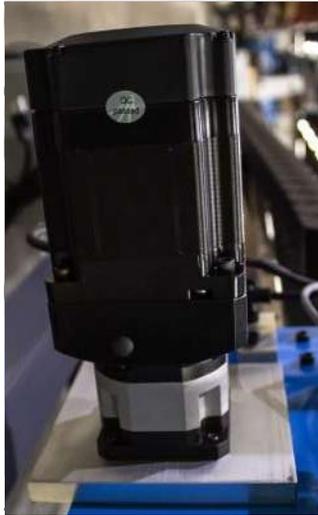
THANK YOU FOR CONSIDERING SHOPSABRE CNC TECHNOLOGY!





INDUSTRIAL PRECISION FRAME

SHOPSABRE CNC FRAMES ARE FEA ENGINEERED AND TESTED CONSTRUCTED FROM MASSIVE 4"X4" STRUCTURAL STEEL TUBES WHICH ARE WELDED FOR ADDED RIGIDITY. EACH SIDE-KICK SERIES FRAME COMES WITH 6 LEGS TO GIVING YOU MORE FLOOR CONTACT AND BETTER VIBRATION CONTROL. EACH LEG IS CROSS BRACED AND REINFORCED WITH A STEEL TUBES CONNECTING AT LEAST 3 POINTS ADD ADDITIONAL STIFFNESS TO INCREASE THE RIGIDITY AND LOAD CAPACITY!



CLOSED LOOP MOTORS

SHOPSABRE SIDEKICK MACHINES COME STANDARD WITH CLOSED LOOP MOTORS WITH ENCODERS FOR HIGHER SPEEDS, HIGHER ACCURACY, AND LESS MAINTENANCE. SELF-MONITORING ENCODER TECHNOLOGY PROVIDES EXTREME PERFORMANCE. CLOSED LOOP SERVOS ELIMINATE THE MISSED STEPS, LOSS OF ACCURACY, AND LOSS OF TORQUE! OUR MOTORS WILL PROVIDE ADDED ACCELERATION & MOTOR STABILITY WHICH HELPS WITH THIN MATERIALS, TIGHTER TOLERANCE CUTTING, AND LONGER DUTY CYCLES.



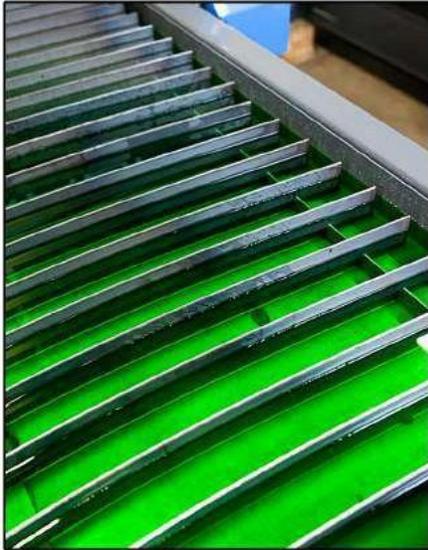
SHOPSABRE FLOATING DRIVE TECHNOLOGY

SHOPSABRE SIDEKICK SERIES MACHINES ARE DRIVEN BY XY AXIS LARGE RACK AND PINION WITH SHOPSABRE EXCLUSIVE INVERTED "FLOATING DRIVE" GEAR ENGAGEMENT TECHNOLOGY. THIS TECHNOLOGY ALLOWS YOUR RACK AND PINION TO REDUCE DEBRIS CONTAMINATION WHILE SELF-ALIGNING FOR WEAR. THIS WILL INCREASE THE PERFORMANCE OF THE GEAR, INCREASE GEAR LIFE, AND REDUCE YOUR MAINTENANCE.



AERO SPACE MILLING TECHNOLOGY

SHOPSABRE CNC GANTRY SYSTEMS ARE RUN THROUGH SOME OF THE WORLD'S MOST ADVANCED PROCESSES TO ASSURE THEY ARE ACCURATE INCLUDING PRECISION MILLING OF CONTACT SURFACES FOR BEARING & RAIL PLACEMENT. A MACHINE CAN ONLY BE AS ACCURATE AS IT'S FOUNDATION SO THE FRAME ON A SHOPSABRE IS BUILT TO A TOLERANCE ABOVE THE COMPETITION.



OPTIONAL TABLE

EVERY SIDEKICK COMES WITH A FULL BED OF SLATS AND YOUR CHOICE OF BLOW THROUGH, DOWN-DRAFT, OR WATER TABLE CONFIGURATION - NOTE: DOWN-DRAFT AND WATER TABLE ARE ADDED COSTS. - EACH WATER TABLE WILL INCLUDE A WELDED PAN WITH WATER TEST, WELDED SLATE BRACKETS, LADDER FRAME BRACING, ADDED WATER TABLE ISOLATION DIODE TECHNOLOGY, AND PLASMA DEFENSE WATER TREATMENT.



INDUSTRIAL DRAIN WITH WATER TABLE

SHOPSABRE CNC INCLUDES THE LARGE DRAIN IN THE REAR OF THE TABLE WITH THE PURCHASE OF A WATER TABLE OPTION MAKING IT QUICK AND EASY TO CLEAN THE TABLE.



INDUSTRIAL Z AXIS TECHNOLOGY

SHOPSABRE SIDEKICK MACHINES USE TWIN RAILS ON THE Z AXIS WITH 4 BEARINGS AND INDUSTRIAL BALL SCREW DRIVE TECHNOLOGY. EVERY SHOPSABRE PLASMA INCLUDED ADVANCED DIGITAL TORCH HEIGHT CONTROL WITH TOUCH DISTANCE CONTROL TECHNOLOGY FOR QUICK AND EASY CUTTING. EACH MACHINE COMES STANDARD WITH A MAGNETIC BREAKAWAY TORCH MOUNT WITH INTEGRATED LEVEL. WE ALSO OFFER OUR EXTREMELY POPULAR ELECTRONIC TORCH COLLISION DETECTION TECHNOLOGY WITH PROXIMITY SENSORS.



PRECISION LINEAR GUIDE TECHNOLOGY

SHOPSABRE CNC USES THE LATEST IN CNC BEARING TECHNOLOGY WITH 25MM LINEAR GUIDE RAILS AND BEARINGS ON ALL AXIS. EACH AXIS HAS 4 LARGE BODY QUAD BEARING ROLLERS WITH WIPERS TO INCREASE THE PERFORMANCE OF YOUR MACHINE. THESE BEARINGS ASSURE THE SURFACES STAY CLEAN WHILE INCREASING THE MACHINE RIGIDITY UNDER LOAD WHICH RESULTS IN INCREASED PERFORMANCE, INCREASED CUTTING SPEEDS AND ACCELERATION, AND REDUCED MAINTENANCE IN LARGE PART DUE TO THE BALL BEARING TECHNOLOGY!

INDUSTRIAL PRECISION GANTRY



JUST LIKE OUR FRAMES, OUR GANTRY CONSTRUCTION IS CONSTRUCTED OF MASSIVE HEAVY WALL 4X10 STEEL TUBES THAT HAVE BEEN FEA DESIGNED AND TESTED TO PROVIDE HIGHER CUTTING FORCES AND LESS VIBRATION. STEEL HANDLES HEAT MUCH BETTER THAN ALUMINUM WHICH ALLOWS THE MACHINE TO HOLD TIGHTER TOLERANCES AND RUN LONGER WITHOUT CONCERNS OF HEATING AND COOLING CAUSING THE MACHINE BRIDGE TO DISTORT. THE LARGER TUBE ALSO ALLOWS WIDER BEARING SPACING ON OUR GANTRIES TO BETTER HANDLE THE ROUTING FORCES IF YOU CHOOSE TO ADD A ROUTER OR DRILL TO THE MACHINE WHILE INCREASING CUT SPEEDS UNDER NORMAL HIGH-SPEED PLASMA CUTTING. THIS HEAVIER GANTRY CONSTRUCTION INCREASES YOUR Z AXIS TO 8" WHICH MEANS YOU CAN BRING LARGER JOBS ON TO THE SHOPSABRE WITHOUT BRIDGE CLEARANCE CONCERNS.



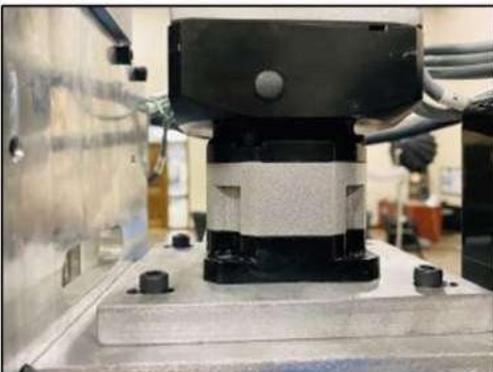
INDUSTRIAL MACHINE CONTROL INCLUDED

LIKE EVERYTHING ON A SHOPSABRE, THE MACHINE COMES COMPLETE WITH THE INDUSTRIES EASIEST TO OPERATE CONTROLLER WITH AT MACHINE CAD/CAM ABILITIES AND ON-BOARD DIAGNOSIS SYSTEM.

ENCLOSED PLASMA WIRING



SHOPSABRE DOES NOT CUT CORNERS, YOU CAN EVEN SEE THIS IN THE WIRING WE USE. UNLIKE OUR COMPETITORS WE USE INDUSTRIAL CNC GRADE CONTINUOUS FLEX ROBOTIC WIRING TO ASSURE YOUR MACHINE CAN KEEP MOVING WITHOUT WIRING CONCERNS. WITH CNC PLASMA ELECTRONIC NOISE CAN ALSO BE A CONCERN WHICH IS WHY WE USE SHIELDED WIRING AND THEN PROTECT THE WIRE FROM DEBRIS BY USING CNC PLASMA RATED WIRE CARRIERS WHICH ENCLOSE THE WIRING AND PROTECT THEM FROM DEBRIS WHICH SAVES YOU THE HEADACHE AND TIME OF CHASING WIRING CONCERNS.



PLANETARY GEAR DRIVEN

EACH SHOPSABRE SIDEKICK SERIES PLASMA COMES STANDARD WITH OUR DIRECT DRIVE PLANETARY GEAR SYSTEM. THIS TECHNOLOGY REDUCES MAINTENANCE AND INCREASES THE SPEED AND ACCURACY BY REMOVING BELTS AND PULLEYS. OUR COMBINATION OF SERVO MOTORS AND PLANETARY GEARS ALLOWS OUR MACHINES TO PRODUCE A QUICKER MOTION WITHOUT LOSING ACCURACY WHILE REMAINING NEARLY MAINTENANCE FREE!



SHOPSABRE LIFETIME TECHNICAL SUPPORT

EVERY NEW SHOPSABRE CNC MACHINE COMES WITH LIFETIME TECHNICAL SUPPORT, AND WE ENCOURAGE YOU TO USE IT WHEN YOU NEED IT. WE STAND BY OUR MACHINES, AND WE STAND BY OUR SUPPORT. IN MANY CASES, OUR CUSTOMER SUPPORT TEAM CAN RESOLVE YOUR ISSUE REMOTELY VIA PHONE, EMAIL, OR INTERNET CONNECTIVITY. IF YOUR ISSUE REQUIRES ON-SITE SUPPORT, WE HAVE THE ABILITY TO SEND SOMEONE OVER AS QUICKLY AS POSSIBLE. PLEASE NOTE THAT ON-SITE SUPPORT MAY INCUR ADDITIONAL CHARGES, BUT WE WILL ALWAYS DO OUR BEST TO MINIMIZE ANY EXPENSES TO YOU.



TRAINING FOR LIFE

SHOPSABRE PROUDLY OFFERS YOU INCLUDED TRAINING FOR LIFE OF OWNERSHIP BECAUSE WE KNOW OUR MACHINE LOOKS BETTER WHEN YOU KNOW HOW TO USE IT PROPERLY. OUR SABRENATION UNIVERSITY INCLUDES VIDEOS CREATED BY OUR TEAM FEATURING ROUTERBOB GOING THROUGH TIPS, TRICKS, AND SOFTWARE RELATED ITEMS - WE ENCOURAGE OUR CLIENTS TO CHECK BACK REGULARLY AS WE UPLOAD NEW VIDEOS MONTHLY TO GIVE YOU ONGOING TRAINING ABILITIES. WE ALSO OFFER FREE REMOTE ASSISTANCE AND TRAINING USING STANDARD INTERNET AND A PHONE CALL WHICH CAN GIVE YOU THE ABILITY TO HIT THE GROUND RUNNING WITH FEWER HEADACHES AND MUCH LESS WAITING AROUND. NO SCHEDULING TRIPS, WAITING ON TECHNICIANS, OR DELAYING PROJECTS. FINALLY, IF YOU PREFER MORE OF A HANDS-ON APPROACH, WE OFFER FREE OF CHARGE ACCESS TO OUR SABRENATION ONE-DAY MACHINE OPERATOR BASIC TRAINING COURSE HELD EACH MONTH AT OUR BEAUTIFUL FACILITY IN LAKEVILLE, MINNESOTA!



AMERICAN MADE

HERE AT SHOPSABRE CNC, WE TAKE GREAT PRIDE IN THE FACT THAT ALL OF OUR MACHINES ARE TRULY BUILT AND SUPPORTED IN THE UNITED STATES OF AMERICA. UNFORTUNATELY, SOME CUSTOMERS DON'T UNDERSTAND THE VALUE OF AMERICAN BUILD UNTIL IT IS TOO LATE. MANY TIMES OTHERS ARE SIMPLY FOOLED INTO THINKING THAT CHINESE IMPORTS ARE A BETTER INVESTMENT BECAUSE THEY CAN COST LESS UP FRONT.

Proudly Manufactured, Assembled, and Supported in the USA!

ShopSabre CNC
21673 Cedar Ave.
Lakeville, Minnesota, 55044, USA
952-461-4570 Ext 116

QUOTE NO. 013366-R0
DATE: 29 April 2024
EXPIRATION DATE: 30 day(s) from Quoted Date Unless Stated Otherwise

Mount Olive Correctional Complex and Jail
Mount Olive Correctional Complex and Jail
1 Mountainside Way
Mount Olive, West Virginia, 25185

Warranty Information:
ShopSabre CNC Systems come with 1 year parts warranty. Also included with all New machine purchase is SabreNation Access which includes Life-Time Technical Assistance available by Telephone, Email, and On-Line Support. See Warranty Sheet for Details. Regarding Router Systems – No Warranty is implied for cut performance on Non-Ferrous Material such as but not limited to Aluminum, Brass, etc. Warranty is Void for cutting of any ferrous metal on CNC Router System.

SALESPERSON	P.O. #	PAYMENT TERMS	Financing Available
Chad Wilson		First 50% at Time of Order; Remaining 50% Prior to Shipping	Shopsabre.com/financing
FOB: Origin		Accepted Payment: Wire Transfer, Check, or Credit Card – Credit Card Subject to 3.5% fee	

CNC PLASMA MACHINES

Product Description	QTY	Line Total
<p>9200-1003 SK10 Plasma System</p>  <ul style="list-style-type: none"> • ShopSabre SideKick 10 Plasma System • Welded Steel Frame, Tube Steel Gantry, Steel Machine Base • Emergency Stop Switch • Limit Switches on X,Y,Z Axis with Auto Squaring and Boundary Alarms • Enclosed Wire Carriers for Wire Protection • Industrial Precision Rack and Pinion Drive System on X & Y Axis • Planetary Gear Drives XY Axis with Heavy Duty Closed-Loop Motors with Encoder Technology on XYZ Axis. • Industrial 25MM Precision Linear Guide Rails & Bearings • Inner Table Slats & Brackets • Plasma Cutter On/Off & Arc Confirmation Ports for Electronic Control • SideKick Breakaway Z Torch Mount with Level for Torch Alignment • Advanced Digital Torch Height Control with Auto Touch System (THC) and Touch Distance Control Technology • WINCNC Industrial Controller Hardware & Software • ShopSabre Computer System - Full Size Desktop System with Solid State Hard Drive , 8GB Memory, 19" Flat Screen Monitor, Keyboard, Mouse • Hypertherm ProNest LT CAD/CAM Plasma Software - 12 Months • EnRoute Fabrication CAD/CAM Software - 12 Months <p>ShopSabre SabreNation Support Included– Life-Time Technical Support via Phone, Email, and Remote Connectivity (Internet connection required)</p> <p>ShopSabre SabreNation Training Included – Access to ShopSabre digital SabreNation University training & videos, lifetime access for 2 People to attend ShopSabre Basic Training Course at ShopSabre CNC Facility in Lakeville Minnesota 55044 (Some limitations may exist, please call for details).</p>	1	
<p>8200-1019/8200-1018 Electronic Torch Collision Detection with Emergency Stop</p>  <p>ShopSabre high performance electronic Torch Collision Detection with auto alignment and emergency stop feature. This feature allows the machine torch to sense material contact and abort the machine without hesitation to avoid damage to the machine or material. This feature is so advanced that it will allow the torch to stay connected at all times without risk of damaging your machine torch from breakaway and due to the unique auto alignment feature it will allow the torch to remain in proper alignment even after a collision has taken place. This comes with adjustable sensitivity and a proxy sensors to assure you get maximum performance from your plasma machine.</p>	1	Option Included
<p>8300-1028 Hypertherm PowerMax 125 with 50 Lead (3Phase) - lead time may extend</p>  <p>Hypertherm PowerMax 125 with 50 Lead - System Requires 380-480V Three Phase Power - heavy-duty plasma system maximizes uptime and productivity mechanized cutting and gouging operations. Best performance on 3/4" and down (Mild Steel)</p>	1	Option Included
<p>8200-1024 Add Sidekick Water Table for 5 x10 with 10 Gallons of Plasma Defense</p>  <p>Add Sidekick Series 4" Water Table for 5 x 10 machine. This feature comes fully welded & leak tested and includes 10 Gallons of ShopSabre Plasma Defense water treatment. All ShopSabre Water Tables will include a drain with drain cover, Water Table Isolation Diode, Lateral Bracing for Structural Engineering Reinforcement, and Welded Slate Brackets. ShopSabre Water Tables are integrated into frame design for a one peice structure prior to Shipping.</p>	1	Option Included

8400-1014	Maintenance Kit Maintenance Kit Includes ShopSabre recommended Grease (3 Tubes), required needle fitting, and a professional grease gun.	1	Option Included
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ShopSabre CNC - SideKick 10 Instant Saving - Expires at the End of this Month 1 -3,000.00

CNC Plasma Machine Subtotal: \$32,245.00

Additional Machine Options Below are NOT included in the quoted price. Some Options May Require Install at Manufacturing Time.
SIDEKICK PLASMA TABLE OPTIONS

Product Description		Add/Remove
8200-1003	Laser Sights Quick XY Zero Laser Sights gives you a quick reference point for where the torch tip will be located. This system has a built in offset and is pre-programmed with a "LASER ZERO" button for quick and effortless material setup.	500.00
		
8200-1007	Vibrating Plate Marker for Etching Steel Surface ShopSabre Vibrating Plate Marker for Etching Steel Surface, this accessory is great for pattern marking, hole layouts, part number scribing, marking fold or weld lines, or simply adding some artist design to your products.	1,695.00
		
8200-1006/ 8100-2018	Deluxe Marker Pen Attachment ShopSabre Deluxe Marker Pen Attachment includes ability to utilize a Full Size Marker, Compact Marker, Pencil, Ball Point Pen, or Fine Tip Marker. This device fits into a collet and will allow your machine to draw complex shapes, trace, mark, or even label.	355.00
		
8100-0088	Add KK Sweeps for Entire Machine Add KK Sweeps for Entire Machine, KK Sweep kit reinforces the bearing sweeps/seals to provide better cleaning and longer life expectancy. This kit is recommended in dusty, dirty, or abrasive environments.	775.00
		
8200-0095	Oxy-Fuel Attachment - Connects to Existing Tanks/Gauges ShopSabre Oxy-Fuel Attachment Torch allows you to use your CNC Plasma machine for higher cutting demands that require the use of a Oxygen Fuel combination torch. This device includes the Torch, Mount, and hoses which you will then connects to your existing Tanks/Gauges. Note, this is a manual light operation with automated oxygen blast.	2,550.00
		
8200-1002	ShopSabre Drill Unit Model 252-40TPK30 ShopSabre Drill Unit Model 252-40TPK30 gives you the ability to use your CNC Plasma machine as a CNC Drill. This feature comes with a 3/8" capacity and allows you to drill holes where tolerances exceed that of a CNC Plasma flame. These 3/4HP drills are industrial solutions to your CNC Fabrication needs. * Not Available with Router Options * ShopSabre does Recommend VCarve PRO Software for Drill Programming	5,500.00
		
8200-1020	Digitizing Touch Probe Digitizing Touch Probe for 2D & 3D Tracing. This device allows you to turn your CNC system into an Automated digitizing solution for reverse engineering or copying of components or parts. This package will include a 10mm collet a required for all CNC router applications.	605.00
		
8200-1009	Water Table Removable Splash Guards for SideKick 10 & 12 Sizes Industrial designed Steel Water Table Removable Splash Guards for SideKick 10 & 12 Sizes - Painted Yellow for visibility and designed to be removed when loading machine and reinstalled in seconds to minimize the debris and splash associated with maximum capacity plasma cutting.	500.00
		

	<p>8200-0099 Sheet Alignment Brackets (Removable Brackets) ShopSabre Plasma Steel Sheet Alignment Brackets allow for quick and effortless sheet loading and alignment on your CNC Plasma machine. These 3 brackets can be removed easily and placed conveniently where you determine necessary for the variety of sheet sizes you may be working with.</p>	<p>765.00</p>
	<p>5500-1085 Langmuir Systems ArcFlat 24" x 36" Modular Cast Iron Weld Fixture Table featuring 5 Perpendicular Machined flat surfaces and 336 fixture holes. Machined flat to +/- .0075" and square to .1 degrees Package includes Leg Kit (4 Steel Tube Legs and Leveling Feet) + Precision Leveling Bolts for joining 2 blocks together + Modular Fixture Clamp for use with vertical & horizontal clamping.</p>	<p>825.00</p>
	<p>ArcFlat Drop Shipping</p>	<p>150.00</p>
	<p>8200-1025 Add Sidekick 6 Extended Water Table for 5 x10 with 10 Gallons of Plasma Defense Add Sidekick Series 6" Extended Water Table for 5 x 10 machine. This feature comes fully welded & leak tested and includes 10 Gallons of ShopSabre Plasma Defense water treatment. All ShopSabre Water Tables will include a drain with drain cover, Water Table Isolation Diode, Lateral Bracing for Structural Engineering Reinforcement, and Welded Slate Brackets. ShopSabre Water Tables are integrated into frame design for a one peice structure prior to Shipping.</p>	<p>2,025.00</p>
	<p>9200-1004 Add Bubbler System for Aluminum Cutting (Requires 6 Water Table) The ShopSabre Bubbler option is a great solution for those who need to cut aluminum with their plasma machine but want the benefits of a water table design. Historically, water tables and aluminum haven't gotten along but with the bubbler this gives you the ability to connect compressed air to your table to circulate the water and reduce the risks of gas bubbles getting trapped in the water creating unsafe work environments that are associated with aluminum plasma cutting. *Note bubbler does require extended water table option on SideKick Models & removal of adjustable ballast tank on ShopMaster PRO Series*</p>	<p>2,050.00</p>
	<p>9200-1006 Add Sidekick Single Zone Down-Draft Table for 5 x10 ShopSabre Single Zone Down-Draft design comes designed with a center baffle and air channel funneling back to a single 10" rear port ready to be connected to your existing HVAC system. No fans or filters are included with the ShopSabre down-draft design. ShopSabre does recommend speaking with an HVAC professional to properly size your system and make sure it meets regulations in your area.</p>	<p>2,525.00</p>

SIDEKICK PLASMA COMBO ROUTER TABLE OPTIONS

Product Description	Add/Remove
<p>8200-1013 SideKick Router Package SideKick Series CNC Router Package for converting your CNC Plasma into a combination CNC Plasma/CNC router machine. This package includes a 3.5HP 110V. router with ShopSabre engineered machine Mounting Bracket, Industrial Continuous flex Power Cord, and full CNC G-Code Control of On/Off. These Systems give you the versatility of having a multiple functions from one machine. ** Note - No Routing Table Top is provided, customer responsible for table top that fits needs</p>	<p>1,200.00</p>
<p>8200-1014 3KW 4HP HSD 18,000 MAX RPM Spindle with VFD - Manual Change Italian Built Industrial Electric Fan Cooled Manual ER25 Collet Style Spindle Package - 3KW 4HP HSD 18,000 MAX RPM Spindle includes S1 Rated VFD Spindle Package Includes: 3 Qty - ER25 Collets (1/4", 3/8", and 1/2"), Set of Standard Collet Wrenches, and Mitsubishi VFD for S1 Rated 1Phase or 3 Phase Spindle Operation (200-240V.) - Subtract \$600.00 for 2.2HP Version</p>	<p>3,550.00</p>

8200-1015	Automated Software Control for Spindle On/Off Automated Software Control for Spindle On/Off allows the spindles On/Off to be controlled both manually or automated through G-Code.	355.00
		
8200-1016	Automated Software Control for Spindle RPM Automated Software Control for Spindle RPM Control allows the spindles RPM to be controlled both manually or automated through G-Code.	460.00
		
8300-1056	Tool Measure Switch - Measures Tooling Height without Changing Z Height ShopSabre exclusive Tool Measure Switch gives you added versatility with increased accuracy. The Tool Measure technology by ShopSabre isolates your tool length from your Z Zero allowing you more accuracy and control for quicker tool changes and more accurate cutting processes. This device specifically measures the Tooling Height without Changing Z zero height.	355.00
		
8200-1021	Material Height Touch Pad - Electronic Z Setter Material Height Touch Pad allows independent Z Axis Zero by using a integrated double touch for a calculated Z Zero independent from your tool length calibration. This device makes setting Z Zero easy, quick, and reliable.	401.00
		
8100-2012/8100-2013/8100-2014/8100-0084	Quick Release Dust Skirt- 4 Outlet for Connecting to Dust Collector ShopSabre Standard Quick Release Dust Skirt with 4" Outlet for Connecting to Dust Collector - Does not include dust hose - ShopSabre recommends grounding all dust collector connections for static discharge.	350.00
		
5300-1022	Vectric Vcarve Pro True Router Software Vectric Vcarve Pro True Router Software (Latest Addition) VCarve Pro provides a powerful but intuitive software solution for creating and cutting parts on a CNC Router. VCarve Pro gives you the power to produce complex 2D patterns with profile, pocket, drill and inlay toolpaths, plus gives you the ability to create designs with v-carving textures as well as import and machine unlimited Vectric 3D clipart or single model files. The 'Pro' edition gives you unlimited job and toolpath size, true shape nesting & job set-up sheets, ideally suited to a production environment.	700.00
		

PLASMA CUTTING POWER UNIT OPTIONS

Product Description	Add/Remove
8300-1066 Hypertherm Powermax 65 SYNC with 50' Lead Hypertherm Powermax 65 SYNC with 50' Lead Powermax SYNC™ series, the next generation of Powermax65@/85/105 systems, is unlike any plasma you've seen before. Featuring built-in intelligence and a revolutionary single-piece cartridge consumable, Powermax SYNC simplifies system operation, streamlines consumable inventory, lowers operating costs, and maximizes performance. Best performance on 3/8" and down (Mild Steel)	-6,150.00
	
8300-1063 Hypertherm Powermax 85 SYNC with 50' Lead Hypertherm Powermax 85 SYNC with 50' Lead Powermax SYNC™ series, the next generation of Powermax65@/85/105 systems, is unlike any plasma you've seen before. Featuring built-in intelligence and a revolutionary single-piece cartridge consumable, Powermax SYNC simplifies system operation, streamlines consumable inventory, lowers operating costs, and maximizes performance. Best performance on 1/2" and down (Mild Steel)	-4,900.00
	

8300-1060 **Hypertherm Powermax 105 SYNC with 50' Lead (3 Phase)** -3,350.00
 Hypertherm Powermax 105 SYNC with 50' Lead (3 Phase) Powermax SYNC™ series, the next generation of Powermax65@/85/105 systems, is unlike any plasma you've seen before. Featuring built-in intelligence and a revolutionary single-piece cartridge consumable, Powermax SYNC simplifies system operation, streamlines consumable inventory, lowers operating costs, and maximizes performance. Best performance on 5/8" and down (Mild Steel)



COMPUTER SYSTEMS AND ACCESSORIES OPTIONS

Product Description		Add/Remove
8300-1013 	USB Wireless for Computer Internet/Network Connectivity USB Wireless dongle for Computer Internet/Network Connectivity - This feature gives you the freedom to file transfer, network, or remote diagnose without the need to connect an ethernet cable. Note: High Speed Internet connection required for use of internet features.	100.00
8300-1057 	Upgrade to 24 Touch Screen Monitor with PCAP Technology Upgrade to 24 inch Touch Screen Monitor with PCAP Technology to assure easy and clean functionality of your ShopSabre Controller.	1,220.00
8100-1012 	ShopSabre Wireless Hand-Held Controller Pendant with Jog Wheel ShopSabre Wireless Hand-Held Controller Pendant with Jog Wheel gives you the freedom of a remote with the professionalism of your CNC control. These Controller pendants have built in magnets so you can stick them to your machine or control stand without losing them. These controllers communicate directly to the provided dongle so you don't have to worry about interference with other controllers in your shop and they come with custom programmable buttons to give you all the function you need for your machine!	505.00
8100-0089 	ShopSabre Rolling Control Stand ShopSabre Steel Rolling Control Stand (Not Enclosed) allows for an easy computer management system. This Industrial built rolling cart gives your operator a clean and convenient place to control your CNC machine from.	605.00
8300-1055 	Machine Mounted Monitor, Keyboard, & Computer Stand ShopSabre Machine Mounted Monitor, Keyboard, & Computer Stand gives you a clean and professional controller management system. This adjustable stand frees up floor space while making it convenient for your operator to control the machine.	605.00
5300-1034 	Hypertherm ProNest LT - Perpetual License - Unlimited Level Fabricators, hobbyists, and sign makers love ProNest® LT for the ease of use, built-in design tools, the ability to import their own designs, and to maximize profit by getting the most out of their machines. Incorporating more than 50 years of Hypertherm cutting expertise, ProNest LT ensures the best possible part quality.	1,990.00
8300-1015 	Warning Light Bar This light tower lets you know when the machine is running or not running for quick reference and safety of your operator. This Tower illuminates Red or Green based on the machines actions and cycles automatically so your team can keep an eye on the work flow.	765.00

AUTOMATION SPECIFIC OPTIONS

Product Description		Add/Remove
8300-1058	UL/CUL C UL/CUL Certified Control Box	4,000.00
		
8100-0078	SabreScan – Bar Code Scanner & Controller Enable SabreScan gives you the ability to use a bar code scanner at your machines controller to load program files. This option is ideal for production environments where common files are used regularly and loading files with speed and ease is necessary. This feature does not include any bar code software or support of creating bar codes, however, if you use bar codes to organize your files & speed up your file loading, then this feature is a great fit. This feature includes the scanner hardware & the controller software enable and setup to read bar codes.	1,300.00
		

AIR COMPRESSOR AND DRYER OPTIONS

Product Description		Add/Remove
5500-1030	3-STAGE 20CFM FILTER PACK Includes a water separator , coalescing .01micron filter, oil vapor activated carbon filter and regulator all rated for 20 cfm max	960.00
		
5500-1023	5HP 60 Gal Compressor, Fully Packaged with Air Dryer - Single Phase Fully Packaged with after cooler, auto tank drain & installation kit. 175psi:15CFM DRYER 25ACFM 1/2 NPT 115/1/160 DRYER, 25ACFM, 1/2" NPT,115/1/160 VOLT, 230 MAX PSI	4,928.96
		
5500-1026	7.5HP, FULLY PKGD 80 Gallon Tank - Single Phase Fully Packaged with after cooler, auto tank drain & installation kit. 175psi: 24CFM DRYER 40ACFM 1/2 NPT 115/1/160 DRYER, 40ACFM, 1/2" NPT,115/1/160 VOLT, 230 MAX PSI	7,578.80
		

PIPE CUTTING OPTIONS

Product Description		Add/Remove
8200-1000	4th Axis Pipe Cutter with Chuck Head- 5 on table - No Software included ShopSabre 4th Axis Pipe Cutter Attachment with Steel Industrial Chuck Head and Rollers for Use with Pipe Cutting up to Maximum of 5" Diameter. This System is designed to be installed when you need it and removed when you are not using it to save you valuable floor space and reduce the bulk of a seperate system. No Software is included with this Package but it is compatible with EnRoute Fabrication or Hypertherm Rotary Tube Pro - See Available Software options for Pricing on Pipe Specific software.	2,995.00
		
8200-1008	Sidecar 4th Axis Pipe Cutter with Chuck Head - 10 off table ShopSabre 4th Axis Sidecar Pipe Cutter Attachment with Steel Industrial Chuck Head and Rollers for Use with Pipe Cutting up to Maximum of 10" Diameter. This System is designed to be there when you need it as it is attached to the right side of your machine with zero setup required. No Software is included with this Package but it is compatible with EnRoute Fabrication or Hypertherm Rotary Tube Pro - See Available Software options for Pricing on Pipe Specific software.	6,595.00
		

8100-0095

4th Axis Port for Future Installation of 4th Axis System

500.00



Pre-Wiring for future installation of 4th Axis Option - This option assures your ShopSabre comes ready for future plug and play operation of the 4th Axis electronic system.

This is a quotation on the goods named, subject to the conditions noted below - ShopSabre Terms are Only Terms:

Please Allow 4 to 18 Weeks for Delivery, This is not a guarantee on deliver time just an estimate based on averages as delivery may be delayed due to but not limited weather, parts availability, supply chain constraints, and/or shop production levels. ShopSabre recommends having electrician present for power installation - ShopSabre does not recommend accepting jobs for machine until installed as delays can happen. Client is responsible for all shipping and related costs, fees, etc. Consignee will need to have the necessary equipment to unload machine and accessories from delivery truck(s), ShopSabre does recommend a loading dock where possible for unloading of equipment, it will be the customers responsibility to communicate any special needs and requirements and any additional charges based on needs will be client's responsibility. Additionally, ShopSabre recommends 7500lb Forklift or larger with a minimum of 6-8-foot-long forks for offloading equipment. Note: drop ship items will ship separately from machine order - Ask for Details. In the event a truck cannot be offloaded or is delayed in offloading any additional costs that occurs will be chargeable to receiver and must be paid prior to support or training. ShopSabre is not responsible or liable for unloading/shipping coordination or expenses. This quote does **NOT** include any State/Local taxes, import duties/fees etc unless specifically listed and will be collected prior to shipping unless tax exemption can be provided. This machine is quoted to be received fully assembled. - CNC MACHINES CAN BE DANGEROUS - BUYER ACCEPTS LIABILITY AND RESPONSIBILITY FOR INSTALLATION OF SAFETY ITEMS SUCH AS BUT NOT LIMITED TO LIGHT CURTIANS, BARRIERS, and SAFETY MATS. - On Plasma Machines client MUST Provide Plasma Cutter for testing if not purchased from ShopSabre CNC at time of order - All Sales Are Final and Any Cancelations for ANY reason results in 35% Cancellation/Restocking Fee. To accept this quotation, ShopSabre Terms & Conditions + Warranty please sign here and return:

Subtotal:	\$32,245.00
Crating & Materials:	450.00
Estimated Shipping:	1,800.00
Total:	\$34,495.00
Required Deposit	17,247.50
Balance Prior to Shipping	17,247.50

***Quote Notes:**

Chad Wilson



FAST. EASY. FINANCING.

THE ADVANTAGES OF WORKING WITH GENEVA CAPITAL :

TAX DEDUCTIONS – DEPENDING ON YOUR SPECIFIC PURCHASE, THERE MAY BE SOME BENEFICIAL WAYS TO SAVE ON YOUR YEARLY TAXES.

CASH FLOW – FINANCING OR LEASING A PIECE OF EQUIPMENT ALLOWS YOU TO KEEP YOUR CASH FLOW FOR OTHER PURCHASES.

DEFERRED PAYMENTS – YOU MAY QUALIFY FOR A DEFERRED PAYMENT ALLOWING YOU TO GET INTO EQUIPMENT BEFORE YOUR FIRST PAYMENT IS DUE.

100% FUNDING – MANY TIMES OUR LENDERS HAVE SOLUTIONS THAT INCLUDE 100% FUNDING SOLUTIONS

START UP BUSINESSES – LENDERS ARE OFTEN WILLING TO WORK WITH THOSE WHO MAY NOT ALREADY HAVE AN ESTABLISHED COMPANY.

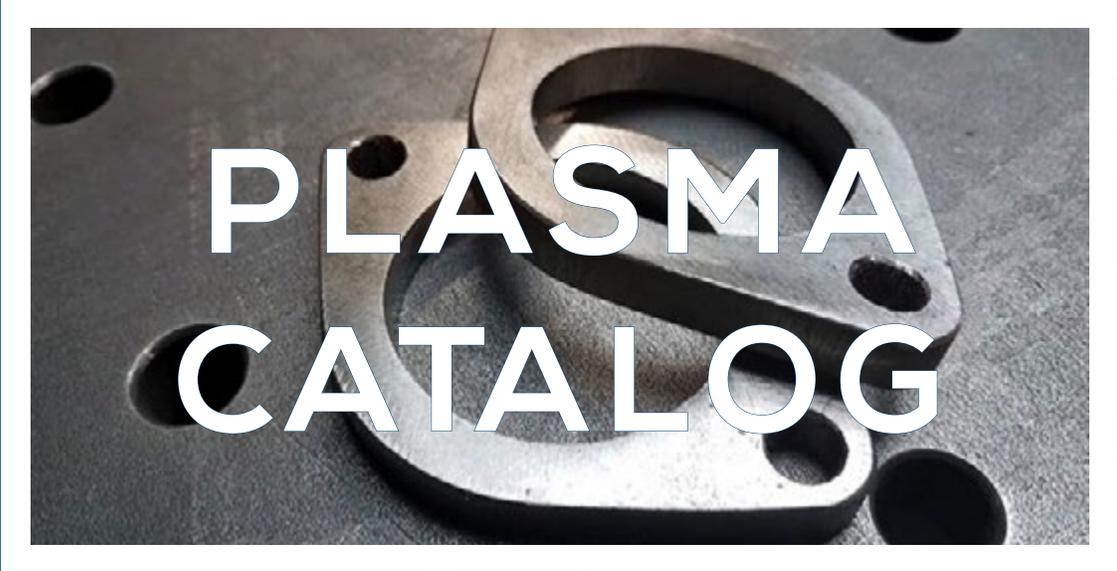
SHOPSABRE CNC OFFERS MANY COMMERCIAL FINANCING AND LEASING OPTIONS THROUGH OUR TRUSTED THIRD-PARTY LENDERS. WE USE LENDERS WHO UNDERSTAND THE BENEFITS OF SHOPSABRE CNC EQUIPMENT, ALLOWING YOU TO RECEIVE BETTER RATES AND TERMS THAN OTHER COMPANIES AND ELIMINATING USING PERSONAL CREDIT AS COLLATERAL. SHOPSABRE CNC IS PROUD TO OFFER THESE OPTIONS TO OUR CLIENTS SO YOU CAN GET THE EQUIPMENT THAT'S RIGHT FOR YOU.

WE WORK TOGETHER TO MAKE A SEAMLESS AND EASY TRANSACTION ALLOWING YOU TO GET INTO THAT NEW PIECE OF EQUIPMENT QUICKLY.

MANY TIMES WE CAN GET YOU APPROVED IN AS LITTLE AS 2 HOURS! WE ARE GLAD TO WORK WITH YOUR OWN LENDER TOO!

ShopSABRE

• ROUTERS • PLASMA CUTTERS •



**PLASMA
CATALOG**

Professional CNC Router & Plasma Cutting Tables
for Wood, Plastic, Metal, and More!

Our machines
are more than just
1 or 2 projects
a week machines



You the owner/operator should be able to go to the machine, turn it on, and go to work. No squaring or alignment should be required. Lower quality machines like Chinese Imports and Kit Machines might play the smoke and mirrors game but in the end, you will find yourself shopping again!

**You can run them 24 hours a day 5 days a week
or even more if your needs require.**

HEAVY WALL STRUCTURAL STEEL TUBE AND PLATE FRAMEWORK

ShopSabre uses only top-rated North American steel tubes and steel plate. We do not use any extruded aluminum, folded steel, or sheet metal construction in our machine frames. Our systems are Heavy Wall Structural steel welded with no customer assembly required. Each machine is Jig welded, Precision Milled, and Heat Treated to assure you get the most accuracy. You the owner/operator should be able to go to the machine, turn it on, and go to work. No squaring or alignment should be required. Chinese Imports and Kit Machines might play the smoke and mirrors game but in the end, you will find yourself shopping again.



SHOPSABRE USES ONLY HIGH- PRECISION COMPONENTS

We use industrial 25MM linear guide rails with triple wiper linear guide bearing blocks on X, Y, and Z Axis. We use 2 bearing blocks on each rail to assure the forces are equally distributed over the rail to reduce the amount of wear and noise. The triple sealed bearing blocks assure that regardless of the amount of cutting you perform, metal, dust and debris will not be able to build up on the rails or causing failure to the bearings. This design also makes the machine a self-cleaning system without the worry of wiping down the rails or watching for buildup while it cuts. All ShopSabre CNC Plasma machines are driven with top rated Servo Motors on X, Dual Y, and Z Axis. The X and Y Axis are also paired along with gears to increase performance and accuracy. The XY Axis also incorporates ShopSabre exclusive "Floating Drive" Technology for reduced maintenance, increased performance, and better life expectancy. The ShopSabre Z Axis Ball Screws are Ball Matched Angular Contact Bearings to assure the highest accuracy possible.



PROFESSIONAL-GRADE CNC CONTROLLER

ShopSabre uses the best of both worlds when it comes to a CNC controller. We use an Industrial grade dedicated controller technology that has been conveniently installed into a Windows compatibility to give you the most control over your CNC system with the ease of running a computer. Our system does not connect to the machine with a cheap printer port or USB cable. We use a true CNC grade Industrial Connection via a 37 Pin direct connection.

The ShopSabre has a SSD Hard drive for **AT MACHINE STORAGE**. With Windows OS present at the machine you can load your CAD/CAM software on the machine computer if you would like, Eliminating the need to walk to a workstation to make changes to a file if necessary. ShopSabre also makes the machine completely networkable so you can utilize your businesses Internet Connection or Network for File Transfer, Project Storage, or our Industry famous On-line diagnosis/assistance.

A ShopSabre requires **NO** special training or machine setup. It has a dedicated built in microprocessor that **ONLY** drives your CNC machine, while the PC processor runs the PC and any programs you might have running. The ShopSabre CNC controller has USB drive ports to assure you can plug in your flash drives and external hard drives as necessary.

The ShopSabre Controller has **EVERY** capability that our competitors with standalone controllers have, and many more that competitors cannot offer (even on competing machines costing \$100,000.00+) including Material Library, Position Remembrance, Consumable Chart, and Pre-configured performance settings for various materials. The ShopSabre Controller is dust and dirt protected and designed to be used in a working environment. The Controller updates with Windows so you will never run into a problem with compatibility, and all controller software version updates are **FREE** for the lifetime of the equipment.

SHOPSABRE HAS AN ANSWER FOR ANY BUDGET

We can build a CNC Plasma system that fits every need. From entry level without a cutter so you can use your own all the way to a Fully Functional High Definition system. We provide Upgrades to include CNC Routing Capabilities, 4th Axis Pipe cutting, Plate Marking, and more features. Unlike our competition our Technology is developed in house so our abilities to adapt to your needs are there.

ShopSabre also has exclusive CNC Router technology giving our Combo machines an advantage in the industry over any other solution. Don't be fooled by competitor's quotes, Many only provide you with the basics and expect you to adapt to it, we provide you with a solution to fit your needs!

SHOPSABRE DOES NOT CUT CORNERS

If you purchase a ShopSabre system it is completed here in our factory from start to finish including testing and pre-configuration. This goes for any number of Options. ShopSabre also can attach a Drill to **ANY** of our CNC Plasma systems. With ShopSabre you are not limited to the size of hole you can produce with your CNC Plasma system, simply add the Drill feature and unlock the potential.

SHOPSABRE BENEFITS LIST

- » ShopSabre puts additional time and money into assuring that each CNC system is 100% **TESTED** and Calibrated prior to leaving our facility so you won't be the tester in the field. The ShopSabre is designed to drop into your building and go to work. Don't pay expensive fees to have someone on-site to setup your machine; it can be done before it ever leaves the factory with ShopSabre CNC keeping installation simple, easy, and stress free.
- » ShopSabre puts more time and effort into assure each mounting bracket, Torch Mount, and Drive Component is machined to exact specs for increased accuracy and better fitments to assure you do not get any binding or excessive wear when you start using your machine.
- » ShopSabre CNC uses High Grade Continuous Flex Robotic CNC wiring that is specifically designed for the type of work a CNC system does. It can bend and move all day without having any issues, and the anti-interference coating assures the wires are less likely to have interference from other electronic equipment in your shop for the highest accuracy possible. Many competitors use cheap wires that can be purchased off the shelf for less money, but they still charge comparable pricing. Don't be fooled by companies who don't build quality into their systems.
- » On top of our Continuous Flex Robotic wiring is fully enclosed cable carriers rated and designed specifically for CNC Plasma use. Many competing machines use improper wire carriers designed for CNC Routing, these open wire carriers can lead to wire failures and problems. We protect your investment by protecting the communication lines from sparks and debris that is created when plasma cutting. Don't be fooled by companies who cut corners and leave their wires exposed putting **YOU** at risk of damaging wires and having to chase ghosts.
- » ShopSabre CNC is fully upgradable and has expansion capabilities for the growing shop. If you want to start with the basics and move to the bells and whistles down the road, almost every option (with a few exceptions) can be added after the sale in the field.
- » ShopSabre CNC designs our systems to be easy to work on so you do not need a ShopSabre technician to come into your facility to help with everything you encounter. You benefit from low operational cost and a big return on investment.
- » If you do find yourself in need of help, ShopSabre CNC offers **FREE** lifetime tech support and assistance as a part of ShopSabre "SabreNation" – because we are confident that our machines will last a lifetime. We also include remote diagnosis, Online Training, and access to our Exclusive SabreNation University Videos and can have a tech go On-site if you request. We know our machines are the best but we want you to have the same confidence each and every time you turn the machine on.
- » ShopSabre sales are not paid on commission the only reason for them to recommend an option is truly to benefit your project and machine capabilities. ShopSabre sale consultants are trained on the technology and industry and not only understand our product but understand our industry better than our competitors. ShopSabre has no reason to encourage you to spend more money than you need to up front to perform your job but also, our team won't cut corners to make a quick sale. We sell on facts and the facts should sell the technology, equipment, and options. Let us perform a Comparative Analysis for you!
- » Don't be fooled by the other systems on the market. We are so confident of our machines that we extend an invitation to schedule a tour of our facility and view our ShopSabre CNC systems in various stages of manufacturing. With prices starting under \$20,000 you can't afford not to check us out!

SHOPMASTER



AVAILABLE PLASMA UNIT

- Hypertherm
- Thermal Dynamics
- HiDefinition available for this model



PRODUCT DESCRIPTION

The ShopSabre ShopMaster PRO Series Plasma Series takes Industrial Plasma to another level. If you require high production needs or High Definition cutting capacity the ShopSabre ShopMaster PRO Series delivers performance at a price you simply can't find elsewhere.

The ShopMaster PRO Series is available in a 4x8, 5x10, or 6x12 working area with a Standard 24" Deep Water Table with built in Air Bladder Technology for adjustment of water level +/- 6". (Available also in Automated Zone Down-Draft by Request). The ShopSabre CNC Plasma machines are proudly engineered, designed, built, and supported in the U.S.A. Each machine ships completely assembled and pre-tested ready to cut day 1! The ShopSabre ShopMaster PRO Series comes standard with AC Digital Mitsubishi Servo Motors with matching amplifiers and Glass Encoder Technology on the X, Dual Y, and Z Axis. The X and Y Axis come with direct drive planetary gears removing unnecessary belt adjustments or belt wear. The ShopMaster PRO Series is built for Speed and Performance. Whether your needs are high speed for thin gauge material or high heat tolerance for thicker HD and Oxy Fuel Cutting this machine can handle all your demands.

STANDARD FEATURES:

- » Fully adjustable water tank (optional Zoned Automated Down-Draft Available)
- » Fully welded structural steel tube construction
- » Large structural steel tube gantry construction
- » Advanced Digital Torch Height Control with Ohmic Touch.
- » Torch Distance Control Technology with Touch Indicator

- » Magnetic Breakaway Torch Mount with Integrated Torch Level
- » Advanced AC Digital Servo Motors with Planetary Gear Drives and Glass Encoder Technology.
- » Shielded Wire Guards and Enclosed CNC Grade Cable Carriers
- » 25MM Linear Guide Rails with Triple Wiper Technology Linear Guide Bearings
- » ShopSabre WinCNC Industrial PCI Driven controller
- » Operators Rolling Control Console with Integrated Windows OS
- » 19" Monitor, Keyboard, and Mouse Included
- » EnRoute Fabrication CAD/CAM Plasma Software
- » Windows Compatibility, networking, and on-board diagnosis
- » Access to ShopSabre SabreNation Support and Training (Ask for Details)

AVAILABLE OPTIONS

- » Water Table Splash Guards
- » Automated Zone Controlled Down-Draft Table
- » Automated Torch Collision Detection system with Proximity Sensors and Automated E-Stop
- » XY Laser Sight for Quick Zero Reference
- » Pneumatic Vibratory Plate Marking Attachment
- » Marker Pen Attachment
- » Oxy-Fuel Torch
- » 4th Axis for Pipe Cutting – On and Off Table Options Available depending needs
- » Hypertherm Design2Fab Software
- » Hypertherm ProNest Software
- » EnRoute True Shape Nesting Module
- » 2D/3D Part Digitizing Touch Probe (Auto Tracer)
- » Sheet Alignment Brackets
- » Drill Head
- » EZ Sanders
- » Hypertherm PowerMax Plasma Cutters
- » Hypertherm XPRI70 and XPR300 HD Plasma Cutters
- » Thermal Dynamics UltraCut and AutoCut Plasma Cutters
- » Thermal Dynamics A-Series Plasma Cutters

Don't See Something you want? Just Ask!

MACHINE SPECS

Traversing Speed	Up to 2500 IPM (with Servo's)
Cutting Speed	Up to 2500 IPM (Cutter Dependent)
Resolution	.0005"
Repeatability	+/- .001"

CUTTING CAPACITY

Plasma	Up to 6"
Oxy-Fuel	Up to 8"

CUTTING AREA

PRO 8	52" x 98"
PRO 10	64" x 121"
PRO 12	74" x 146"

CONSTRUCTION

Table	Welded Structural Steel Construction
Gantry	Welded Structural Steel Construction
Linear Rails	25mm Precision HiWin Rails
Foot Print	PRO 8 63" x 111" x 60" PRO 8 80" x 144" x 60" PRO 8 92" x 168" x 60"
Weight	4000-4500 lbs
Power Requirements	20amp / 220 Volt

SIDEKICK



AVAILABLE PLASMA UNIT

- Hypertherm
- Thermal Dynamics



PRODUCT DESCRIPTION

Every Fabricator needs a Sidekick, the ShopSabre SideKick Series was developed for the Entry Level budget but with the performance that can keep up with the busiest of shops. The ShopSabre SideKick Series Plasma Series takes Light Industrial Plasma to a whole new level. Whether you are a home hobbyist or production shop the ShopSabre SideKick Series delivers performance at a price you cannot afford to overlook. The SideKick Series is available in a 4x4, 4x8, 5x10, or 6x12 working area with a Standard Blow through style cutting table. The SideKick is available with our optional Integrated Welded 3" Steel Water Table, 6" Water Table with Bubbler Technology (for aluminum cutting), or Single Zone Down-Draft Table. One unique feature of the SideKick Series is it's ability to double down as a CNC Router, adding ShopSabre Exclusive Routing technology this machine can convert to a combo table giving you a true multi-tool for a fraction of the price.

The ShopSabre CNC Plasma machines are proudly engineered, designed, built, and supported in the U.S.A. Each machine ships completely assembled and pre-tested ready to cut day 1! The ShopSabre SideKick Series comes standard with North American Servo Motors with closed loop Encoder Technology on the X, Dual Y, and Z Axis. The X and Y Axis come with direct drive planetary gears removing unnecessary belt adjustments or belt wear. The SideKick Series is built for Speed and Performance using a standard definition Air Plasma Cutter such as the Hypertherm Powermax or Thermal Dynamics A Series Plasma Cutters. Whether your needs are high speed for thin gauge material or high heat tolerance for thicker Oxy Fuel Cutting this machine can handle all your demands and provides years of problem free cutting.

STANDARD FEATURES

- » Blow through Cutting Bed with Complete Table Slats and Brackets (optional Water or Down-Draft Tables Available)
- » Fully welded structural steel tube construction
- » Large structural steel tube gantry construction
- » Advanced Digital Torch Height Control with Ohmic Touch.
- » Torch Distance Control Technology with Touch Indicator
- » Magnetic Breakaway Torch Mount with Integrated Torch Level

- » Advanced High Torque Servo Motors with Planetary Gear Drives and Closed Loop Encoder Technology.
- » Shielded Wire Guards and Enclosed CNC Grade Cable Carriers
- » 25MM Linear Guide Rails with Triple Wiper Technology Linear Guide Bearings
- » ShopSabre WinCNC Industrial PCI Driven controller
- » At Machine Computer System with Windows OS
- » 19" Monitor, Keyboard, and Mouse Included
- » EnRoute Fabrication CAD/CAM Plasma Software
- » Windows Compatibility, networking, and on-board diagnosis
- » Access to ShopSabre SabreNation Support and Training (Ask for Details)

AVAILABLE OPTIONS

- » Water Table
- » Water Table Splash Guards
- » Single Zone Down-Draft Table
- » Automated Torch Collision Detection system with Proximity Sensors and Automated E-Stop
- » XY Laser Sight for Quick Zero Reference
- » Pneumatic Vibratory Plate Marking Attachment
- » Marker Pen Attachment
- » ShopSabre Level 1 Routing Technology including 3.25HP Porter Cable Router
- » ShopSabre Level 2 Advanced Routing Technology including HSD Industrial Italian Built Spindle with VFD
- » Vectric CAD/CAM Routing Software
- » Removable Routing Table Top with Integrated T-slot clamps
- » Dust Collectors for Routing
- » Dust Boot for Routing
- » Oxy-Fuel Torch
- » 4th Axis for Pipe Cutting – On and Off Table Options Available depending needs
- » Hypertherm Design2Fab Software
- » Hypertherm ProNest Software
- » EnRoute True Shape Nesting Module
- » Rolling Controller Stand
- » Machine Mounted Controller Stand
- » 2D/3D Part Digitizing Touch Probe (Auto Tracer)
- » Sheet Alignment Brackets
- » Drill Head
- » EZ Sanders
- » Hypertherm PowerMax Plasma Cutters
- » Thermal Dynamics A-Series Plasma Cutters

Don't See Something you want? Just Ask!

MACHINE SPECS

Traversing Speed	Up to 1000 IPM (with Servo's)
Cutting Speed	Up to 1000 IPM (Cutter Dependent)
Resolution	.0005"
Repeatability	+/- .001"

CUTTING CAPACITY

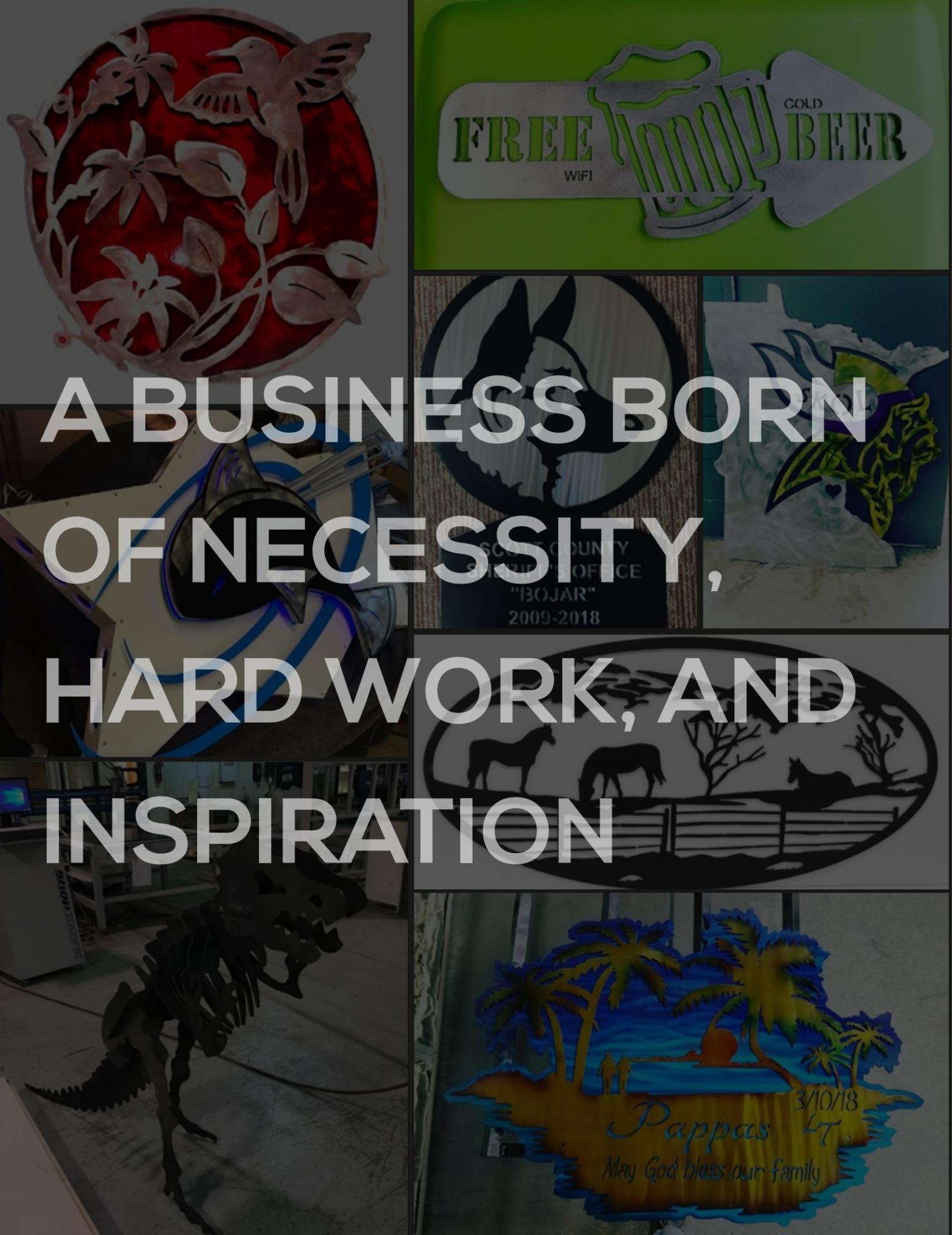
Plasma	Up to 1"
Oxy-Fuel	Up to 2"

CUTTING AREA

SIDEKICK 4	52" x 49"
SIDEKICK 8	52" x 98"
SIDEKICK 10	65" x 122"
SIDEKICK 12	78" x 146"

CONSTRUCTION

Table	Welded Structural Steel Construction
Gantry	Welded Structural Steel Construction
Linear Rails	25mm Precision HiWin Rails
Foot Print	SIDEKICK 4 81" x 70" x 66" SIDEKICK 8 81" x 118" x 66" SIDEKICK 10 93" x 145" x 66" SIDEKICK 12 106" x 166" x 66"
Weight	1800-3000 lbs
Power Requirements	20amp / 110 Volt



A BUSINESS BORN OF NECESSITY, HARD WORK, AND INSPIRATION

BACKGROUND

Years ago Jim Bombardo, founder of ShopSabre, had an idea to build a CNC machine to do crafts for his wife's business. Jim knew that if he did not have a machine capable of producing parts, he would have many long hours of back breaking work to do by hand. With a background in engineering and software, he started the project of building his own CNC machine.

After the initial days and weeks of research, Jim knew that he had to have a system that was an industrial design which would provide fewer headaches and years of problem-free service. His first machine was a full ball screw driven machine with industrial components throughout. Now he could produce parts for hours with ease and great precision.

After running the machine for some time, friends and acquaintances saw it and were amazed by its fully welded construction, power, precision and overall quality. After getting offers to sell it and hours of convincing, Jim sold the machine and decided he would build another for himself. Armed with experience and new ideas, the second machine went together much quicker, and Jim was once again convinced to sell it.

During the construction of the third machine, Jim had done further research in the CNC market and was amazed that no one offered an industrial quality machine under \$60,000. The only machines on the market were small bolt-together machines, and the components being used were simply hobbyist in quality. After seeing everything and doing this research, Jim decided to take this third machine to the Woodworkers show in Atlanta.

During the show he received a lot of attention and accolades for the machine design. When the show was finished they had over a dozen request for orders. Every client was willing to wait for the machine as they understood the quality and components put into each one.

After arriving back home, a facility was constructed for the manufacturing of the new CNC machines, and ShopSabre was born. Jim had started with himself, four sons, and his wife.

ShopSabre is a self-funded company and the machines are constructed from the ground up with every component being closely monitored to ensure it works flawlessly. ShopSabre's philosophy is simple: Customer Service is Everything. Each machine is tested for hours before it leaves to ensure power, precision, quality and reliability.

Currently there are over 5,000 machines around the world in over 29 countries. ShopSabre CNC has experienced enormous growth in the past few years, and has received recognition from some of the largest manufacturers of cabinets, aerospace parts and equipment, signs and many other industries. Business owners and engineers are seeing that you do not have to spend \$100k or more on a machine that can produce precision parts three shifts a day every day of the week.

ShopSabre is continuing to be on the cutting edge of CNC technology with the release in January '08 of its fastest and most powerful machine under \$100,000. ShopSabre's ability to monitor every part of the build cycle and every industrial component put into the machine each one is built to perfection before it leaves regardless if it is a router, spindle, laser, plasma, tangential knife or other product.

Jim is still personally involved in the construction and assembly of nearly every machine. With new products in the works and growth continuing at an astonishing rate, ShopSabre will continue to be a leader in affordable CNC machines.

Buy your Second Machine the First Time

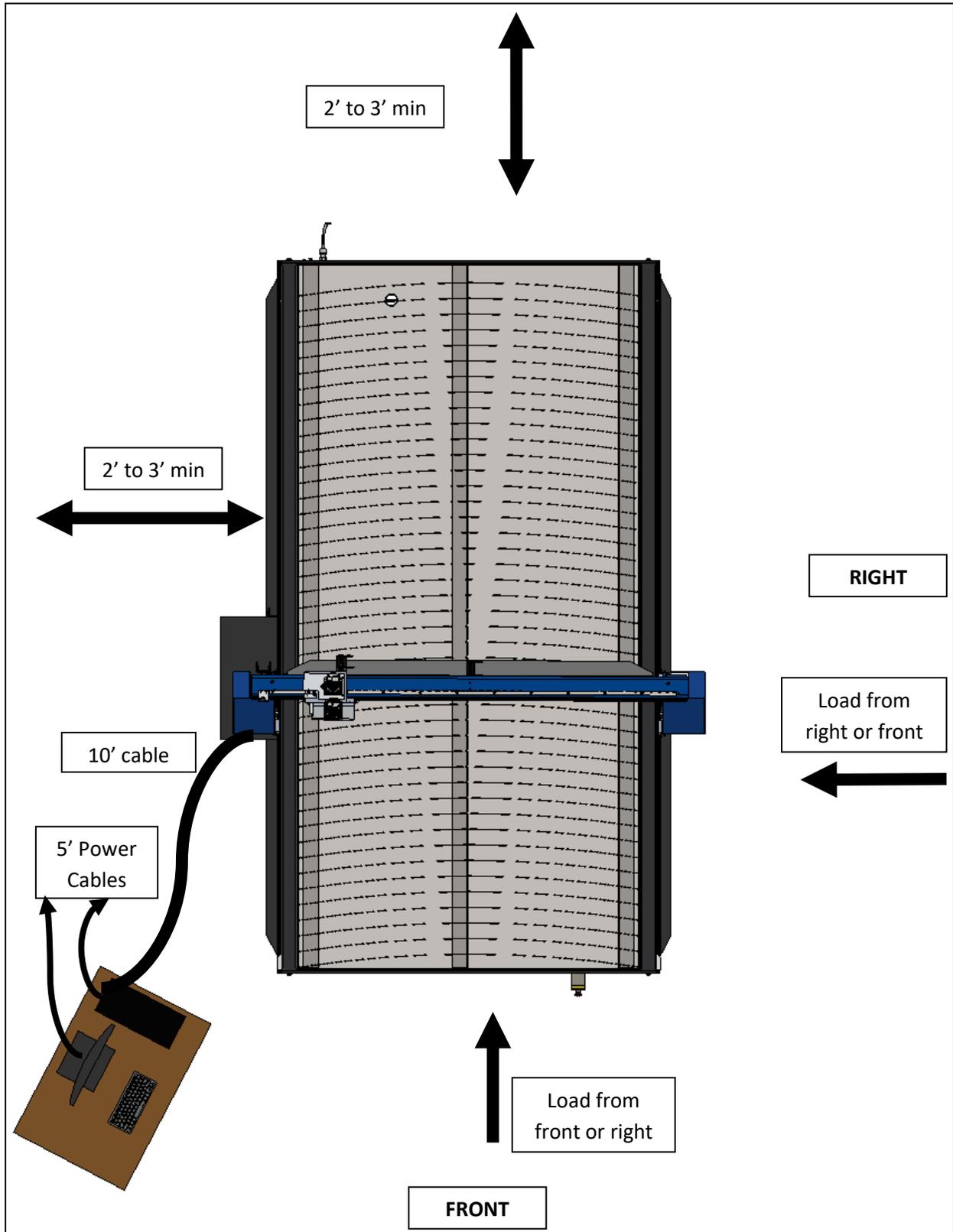
ShopSABRE
• ROUTERS • PLASMA CUTTERS •

*21673 Cedar Ave
Lakeville, Minnesota 55044
Toll Free: 800-493-6021
Local: 952-461-4570*

*Controller, Software and Machine
Tech Support: 800-493-6021
Hours: 8:00 AM - 5:00 PM
Central Standard Time*

*Plasma Catalog
Updated: 4-29-20*

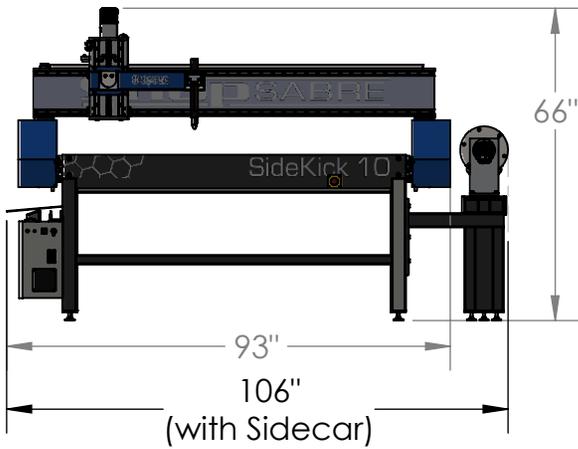
SideKick Series



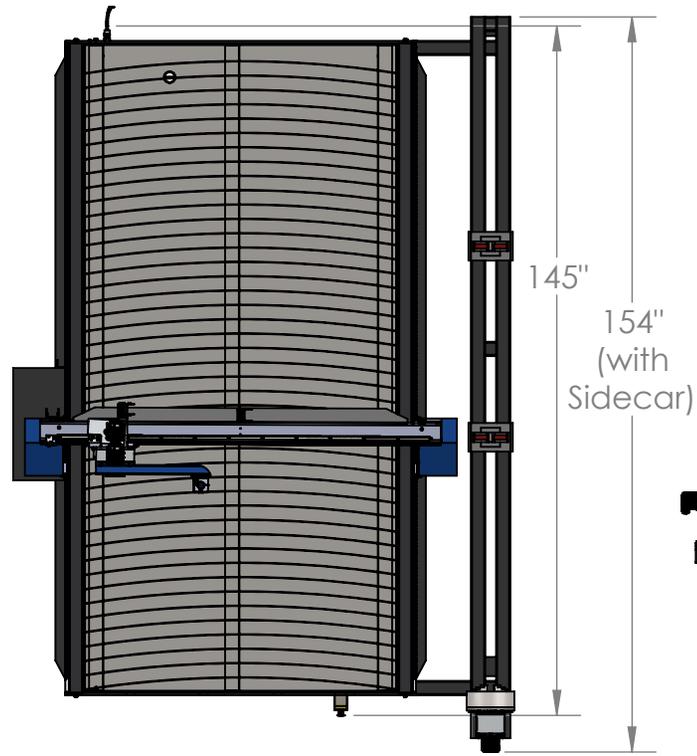
SHOPSABRE SIDEKICK 10 MODEL SPECS:

- TABLE BED CUT AREA: W 65" X L 122"
- GANTRY CLEARANCE: 8" STANDARD
- MAXIMUM TRAVEL SPEEDS ON X & Y: 1000IPM STANDARD
- Z TRAVEL: 9"
- MACHINE WEIGHT: 2500 LBS
- MACHINE FOOT PRINT (INCLUDING GANTRY): 93" X 145" X 66"
- MACHINE STRUCTURE: STEEL TUBE FRAME- WELDED
- GANTRY STRUCTURE: LARGE TUBE STEEL WITH TUBE STEEL GANTRY UPRIGHTS
- DRIVE SYSTEM: X RACK AND PINION & DUAL Y AXIS RACK AND PINION WITH SHOPSABRE FLOATING DRIVE TECHNOLOGY - Z AXIS BALL SCREW
- BEARING SYSTEM: 25MM LINEAR GUIDE RAILS AND BEARINGS WITH QUAD ROLLER SETS AND TRIPLE SEAL BY THK/HIWIN
- CONTROLLER: SHOPSABRE WINCNC ADVANCED CONTROLLER
- PC SYSTEM: INCLUDED WITH SSD HARD DRIVE AND PCI CONTROLLER BOARD INSTALLED
- NETWORKABLE: YES
- PC TO PC CONNECTIVITY FOR DIAGNOSIS AND TRAINING: YES
- SOFTWARE: HYPERTHERM PRONEST LT
- TECH SUPPORT: INCLUDED – LIFE-TIME
- CONTROLLER SOFTWARE UPDATES: INCLUDED
- MANUFACTURER: UNITED STATES – SHOPSABRE FACILITY – MINNESOTA
- FULLY ASSEMBLED
- PRE-TESTED
- LIFE-TIME TECH SUPPORT (PHONE/EMAIL/PC2PC)

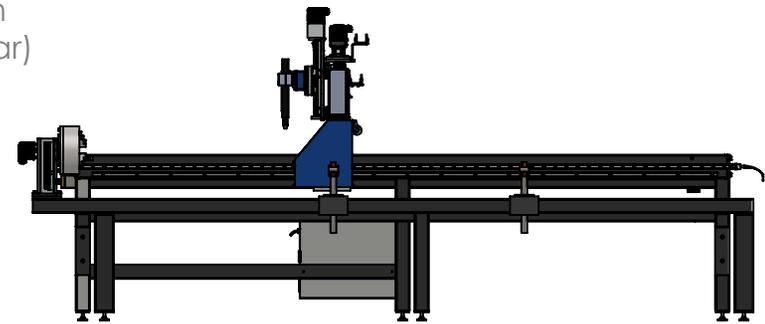
SideKick 10 with Sidecar



Front



Top



Right

ShopSABRE

a N.A.C.S.L. Company

“The Way CNC Was Meant to Be”

ShopSabre Warranty & Terms/Conditions:

Numerically Automated Cutting Systems/DBA ShopSabre CNC Limited Warranty applies to the original purchaser in that the SELLER'S SOLE OBLIGATION AND EXCLUSIVE REMEDY, as permitted by law, any warranty and/or condition implied by law, product will be free from defects in material and workmanship for a period of one year from delivery date on mechanical components and on electronics.

Subsystems manufactured by other firms but integrated into Numerically Automated Cutting Systems/DBA ShopSabre CNC systems are covered by the original manufacturer's warranty. Numerically Automated Cutting Systems/DBA ShopSabre CNC assumes no liability for the content of such manufacturer's warranties or product literature.

The liability of Numerically Automated Cutting Systems/DBA ShopSabre CNC under valid warranty claims is limited to repair or replacement of defective components at Numerically Automated Cutting Systems/DBA ShopSabre CNC discretion. In no way or any circumstance does this warranty cover or extend to incidental costs, loss of time, loss of revenues, and/or consequential damages. All parts will be sent out via ground shipping.

Warranty does not cover customer caused damages; damages due to misuse, negligence, or accident and/or installation and internal adjustments or modifications other than those stated in the "Installation and Operation" sections of operation manuals or without the express permission of Numerically Automated Cutting Systems/DBA ShopSabre CNC. Any Rust related to moisture or contamination will specifically be excluded from warranty.

Onsite service is available where determined necessary with collaboration with ShopSabre Technical Support, in such case the Labor and parts costs are covered. Travel costs including hotel and meals are the customer's responsibility and charged at time of scheduling.

Product Alterations:

In the event the purchaser shall alter or modify the equipment without first obtaining the written approval and authorization of ShopSabre, the warranty & support provided herein shall be null and void and of no effect. ShopSabre does not recommend or authorize modification to machine or machine .INI file in any circumstances. In addition, aftermarket installation and items are not covered by ShopSabre warranty or support. The choice to add aftermarket items is the responsibility of the client, incorrectly, improper, or unapproved installation of such items resulting in machine failure, fault, or concerns of any kind related to this decision will not be supported or warranted by ShopSabre. In the event support is required for modification or repair related to but not limited to customization or modification to non-approved changes/alternation to your ShopSabre will be charged at \$125.00 per hour labor rate with a 1 hour minimum plus the addition of any costs related to materials or parts required to repair. If you wish to make modification to the equipment as designed, you understand you accept the risks associated with such decision and must obtain approval in writing before any changes or modifications are made to your ShopSabre.

RETURNS AND ADJUSTMENTS:

All Sales will be considered Final once deposit is made. Equipment incorrectly ordered or cancelled without agreement by ShopSabre in writing is subject to a 35% restocking charge. Merchandise that has been abused, mistreated, or shows signs of wear will not be accepted for return or credit. **No returns on Software (whether purchased or provided with a machine), whole machine units, custom or special orders. It is the customer's responsibility and risk to determine the suitability of a machine assembly or option to fit the needs or function required. No returns will be considered/accepted after 7 days.**

Numerically Automated Cutting Systems/DBA ShopSabre CNC will ship replacement/warranty parts via standard ground transportation. Expedited or overnight services are available at an additional cost to receiver.

Any product, component, or assembly returned for Any Reason shall be sent insured prepaid by the client via the means of transportation specified by Numerically Automated Cutting Systems/DBA ShopSabre CNC. In all cases, Numerically Automated Cutting Systems/DBA ShopSabre CNC has sole responsibility for determining the cause and

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nature of failure, and Numerically Automated Cutting Systems/DBA ShopSabre CNC determination and any remedies with regard there to shall be final in all cases.

Warranty parts/components not returned within 5 business days will be charged in full to client. Outstanding balances may result in cancellation of further warranty and/or support until balance is cleared.

DELIVERY TIMING:

Please note ShopSabre has provided an estimated lead time, in all cases these are only estimations to the best of our abilities at this moment. Delays can and do happen from time to time, please be aware of this and plan accordingly. ShopSabre **DOES NOT** recommend accepting work for the equipment until it has been received and installed. ShopSabre will not be liable for costs associated with delays during manufacturing and delivery.

Once your machine is completed, ShopSabre will plan to ship your machine within 2-3 business days of completion and final payment. In the event you are unable to take immediate delivery or unable to make due balance payment, additional charges for storage will be applied unless otherwise agreed to in writing prior to completion. (Please contact ShopSabre for details/questions). If you know you have a delay or will be unable to receive the product at specific times, please let ShopSabre know before completion of your machine in writing so we can coordinate our schedule to meet your needs without added costs to either party.

Once due payments have been completed and our Shipping Coordinator has an ETA from a carrier, ShopSabre shipping coordinator will be in contact to provide appropriate delivery company information and an ESTIMATED delivery timeline. **IF you have specific shipping needs or custom requests** ShopSabre must receive this in writing within the first two weeks from time of order. ShopSabre recommends sending this to your sales rep. and the customer liaison team with your machine order number included in the formal email to avoid any miscommunication.

ShopSabre will request that the freight company contact you 24 hours in advance from the delivery by the driver to set up an official delivery appointment/window.

Please Note- ShopSabre always does its best to coordinate accurately but unfortunately freight companies' delivery schedules can change unexpectedly due to variables out of ShopSabre's control. While we list this 24-hour in advance call in our carrier contract for the courtesy of our customers, there is no guarantee and there have been events where drivers have not called, or not called 24 hours in advance. We understand that this can cause inconvenience on our customers end and ShopSabre will do within its capabilities and reason what it can to resolve issues however please note this is beyond ShopSabre control and ultimately will fall upon the freight broker and company for resolution. ShopSabre will not be responsible for any freight related costs including but not limited to equipment rental, storage, labor, or timing.

In the rare event that this happens to you, please contact the provided freight carrier/broker & ShopSabre. ShopSabre will not be responsible for added delivery expenses including but not limited to labor or equipment charges due to freight carrier delays. It is recommended that you have your unloading equipment ready for a 48-hour window. We do NOT recommend receiving rented equipment until you have a freight appointment with the carrier or broker directly. ShopSabre's ETA call is NOT your freight appointment but only an estimated arrival to the best of our knowledge provided by the carrier at the time of scheduling.

EXPECTED DELIVERY METHOD:

All IS, IS-M, and ShopMaster Series machines or any machine 5x10 and larger sizes come on Flat Bed Delivery, all machines under this size or not in the classes listed above will likely go via an Enclosed Trailer with the understanding a loading dock is required for offloading all machines with exception to the ShopSabre 23 model. If you do NOT have a dock, please notify ShopSabre in writing prior to machine completion so they can note this on your order and

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arrange proper shipping to meet needs. In such situation, we may be able to request special transportation such as delivery on a flat bed or place the machine on the rear of the enclosed truck for ground level unloading – in such event, additional costs may occur, and you may need a larger forklift to offset the added height of unloading. In all events where a ground unload is taking place, ShopSabre recommends 8-foot minimum fork lengths. If you have ordered more than one machine, please consider that equipment may ship together which will result in having to pull the 1st machine off an enclosed truck before you can access the additional machine(s). In such event, it may be necessary to pull the additional equipment skids towards the end of the freight truck to properly lift and unload. In such event, we recommend the use of heavy-duty chains or safety straps if you are unable to access the inside of the trailer via loading dock. Our Support team can provide details if you would like more information on this method. If your deliver method must change or a custom approach is required any additional costs associated with these requirements will be the customers responsibility prior to delivery.

Please Note- If you are uncomfortable with this, please contact your Customer Liaison **PRIOR** to shipping so they can note this on your order and provide an estimate for additional truck deliveries. ShopSabre does not cover this under its Specials or Shipping discounts, this would be considered special/custom shipping requirements unless agreed to in writing by ShopSabre prior to the sale.



FREIGHT ARRIVAL:

The machine you have ordered from us will be delivered to you by common carrier and you will be asked to sign the delivery document (BOL). You are responsible for unloading the machine from the truck & placing it in your space. Please make sure that appropriate rigging equipment & operators are available for the unloading process. *ShopSabre is not responsible for additional charges that occur due to the delay of unloading at your facility.*

DO NOT SIGN OFF ON THE BOL BEFORE INSPECTING YOUR MACHINE! Please check the shipment carefully and **if applicable** note the “Tip N Tell”, “Shock Watch”, or “Tilt Watch” indicators (see above). If any damage is noticed or suspected, you **MUST** write it on the delivery document (BOL) and take photos before the driver leaves. If tilting has occurred, **do not refuse shipment unless specifically instructed by ShopSabre**, note on bill of lading degree of tilt or any information available and be precise in your notes concerning the damage. Failure to do so will negate the possibility of placing a claim if damage is discovered on a later date. **It is imperative you contact ShopSabre technical support at 952-461-4570 regarding any shipping damage or concerns immediately.**

Please note: If you purchased any ancillary products such as but not limited to: Air Compressor, Dust Collector, or Vacuum Pump with your ShopSabre equipment it may drop ship direct from the vendor before or after machine arrival without notice.

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IMPORTANT: All ShopSabre orders are inspected and signed for at time of loading. **It is the purchaser's responsibility to examine all shipments from ShopSabre at time of receipt; if you notice any damages or suspicious concerns they MUST be noted on the Bill of Lading BEFORE signing.** Please also notify the carrier and contact ShopSabre immediately to make the situation known. Any damages not noted at time of receipt will not be eligible for warranty or repair as they freight company will assume this was done during the unloading process.

ShopSabre also recommends taking photos of the damage/concerns and sending to ShopSabre Customer Liaison and Technical Support Team for inspection. All freight related damage will be handled directly with the freight company and the liability insurance. ShopSabre will do it's best to facilitate this process, but ShopSabre is not responsible for the load once loaded at ShopSabre facilities. Liability is transferred once the delivery company takes acceptance of the load for delivery. IF you wish to pick-up your own order to avoid freight carrier liability you must note this in writing to ShopSabre.

***It is critical that you please inspect your machine when received BEFORE signing BOL and that you report any damage to the carrier and ShopSabre immediately* Please also take photos if you notice anything unusual.**

SHIPPING DAMAGE:

All shipping damage must be reported to **the shipping company** at the time of delivery and noted on paperwork before signing. If damage is discovered after the driver has left, you must contact the shipping company & broker and file a report for the damages found. In both events, notify ShopSabre as soon as possible. We will try to assist you with a claim. The claim is between the customer and the shipping company unless otherwise stated in writing. All replacement parts will be billed to the customer and the shipping company will reimburse the customer directly for the parts. In the event that a ShopSabre technician is required, they will be billed at \$65 per hour plus travel expenses for each technician required.

UNLOADING EQUIPMENT:

All ShopSabre equipment is received fully assembled and will require necessary equipment to unload and move equipment. Please refer to your Machine Owner's Manual and Prep-Guide provided prior to shipping for proper unloading procedures and expectations. ShopSabre is not responsible or liable for the unloading or movement of equipment.

All other models with the exception to the ShopSabre 23 machine and IS-M series require a minimum 7,500 lb. forklift with minimum 6-8' fork extensions. All IS-M machines require a minimum 10,000 lb. forklift with minimum 8' fork extensions no exception. It is **STRONGLY** recommended forklift be equipped with 8-foot fork lengths in all cases and is required on all IS-M Models or 5x10 or larger models. All ShopSabre 23 machines ship with a liftgate where available for unloading assistance (unless otherwise specified by a ShopSabre employee during delivery setup). While the ShopSabre 23 machine is shipped with a liftgate service, the provided liftgate service will deliver your machine **CURBSIDE** to your facility or residence. With that in mind, we still highly recommend having a minimum of a 1,200-pound fork lift or a large pallet jack for unloading assistance and positioning into your location. – Some drivers may help you move the machine but it is **NOT** required of the delivery company.

In the event you do not have appropriate equipment, ShopSabre advises you to rent the necessary equipment and/or hire an equipment mover/rigger for safe unloading. It is your responsibility to arrange to have the proper equipment and be prepared to receive such equipment as required by ShopSabre delivery notice. ShopSabre will provide you as much advanced notice as possible but it is possible that machines can ship ahead of schedule so please contact and arrange for equipment on standby notice. ShopSabre is not responsible for liability or damages associated with unloading. In the event a truck cannot be unloaded for any reason additional charges may occur so please be prepared for unloading your machine upon delivery to avoid added costs.

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Please Note- If you elect to rent a forklift ShopSabre does advise for a FULL Day rental on the day of arrival and strongly recommend a 48-hour window as freight delays can happen outside of ShopSabre control – Please note, ShopSabre will not cover additional rental costs or charges associated with delays in freight caused by carrier. All Expenses associated with freight delays should be handled directly with the freight company – ShopSabre is not the freight company and will not accept responsibility or any associated costs for shipping delays.

FREIGHT ARRIVAL:

IMPORTANT: All ShopSabre orders are inspected and signed for at time of loading. **It is the purchaser's responsibility to examine all shipments from ShopSabre at time of receipt; if you notice any damages or suspicious concerns they MUST be noted on the Bill of Lading BEFORE signing.** Please also notify the carrier and contact ShopSabre immediately to make the situation known. Any damages not noted at time of receipt will not be eligible for warranty or repair as they freight company will assume this was done during the unloading process. ShopSabre also recommends taking photos of the damage/concerns and sending to ShopSabre Customer Liaison and Technical Support Team for inspection.

ACCESSORY ARRIVAL:

If you purchased additional accessories such as but not limited to Sanders, Edge Banders, Air Compressors, Air Dryers, Dust Collector, or Vacuum Pump this could ship separately from your ShopSabre and may be drop shipped to you from the manufacturer directly. It is important to note this as you may not get as advanced communication or delivery notice for such items by the carrier, but we will do our best to make you aware of its arrival. The information you provide at the time of order will be used for drop shipment delivery address & communication where possible.

SOFTWARE DELIVERY:

If your machine is coming with software, it will be delivered prior to the equipment. In many cases, this will be a digital download sent to the email on file for the order. If software is not listed on your official order, it will not be included in the sale. Once the software has been sent the order is considered complete and no refunds or returns can be accepted on software due to the digital nature of Software. If you do not see or receive your software, please check your spam or junk folder as it is possible it may be there. If you still do not see it, please contact your customer liaison so they may help resolve the concern.

CHANGE ORDER:

All change orders must be made within 4 weeks (May be Less based on Lead Time) of order deposit to avoid added charges or denial of option being added by factory. ShopSabre will make all attempts within reason to accommodate changes but ShopSabre will not be responsible for added costs associated with such changes. Customer accepts responsibility for reviewing options list provided by sales prior to completion of sale. If anything is unclear, please contact your sales representative for additional assistance. If a change is required after the quote is signed, a formal change order form must be completed by the customer and returned signed to your Sales Rep. No change will be considered complete until this has been received and you have received confirmation by email. Please note, if a change requires rework such costs will be charged to the customer at \$125.00 per hour additionally to the change cost.

EXCLUDED PRODUCTS:

All laser optical components are specifically excluded from warranty.

All Consumables are specifically excluded from warranty.

All Software is specifically excluded from warranty.

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All Third-Party Items (Spindles, Vacuum Pumps, Dust Collectors, Edge Banders, EZ Sanders, Air Compressors, etc.) will be handled through manufacturer’s warranty and terms.

WATER-COOLED AND AIR-OPERATED PRODUCTS:

Numerically Automated Cutting Systems/DBA ShopSabre CNC does not warrant any of its water-cooled or air operated products against contingent or subsequent damage resulting from negligence in providing the required water-cooling or air pressure or from unexpected events which cause the required water-cooling or air pressure to be interrupted during operation of the equipment or from unacceptable water quality or air quality/volume/pressure. Warranty does NOT cover damages due to moisture in air operated items- ShopSabre does recommend use of appropriate air contamination removal and proper inspection of these systems frequently.

TERMS:

All payments are due minimum 50% at the time of order to begin production and the final balance including tax, shipping, and handling prior to shipment whether for complete systems, subsystems, accessories, or parts orders. Numerically Operated Cutting Systems/DBA ShopSabre CNC will not extend credit. ShopSabre Terms are final and only terms.

PAYMENTS:

All Payments will be made in US Dollars.

Approved Payment methods will be Check, Wire/ACH, or Credit Card.

All Credit Card Purchases are subject to a 3.5% processing fee.

SALES TAX:

State & Local Sales Tax may not appear on your quote but should be assumed due on all purchases depending on state/federal regulations. All state and local taxes are responsibility of purchaser and WILL be collected in advance of shipping by ShopSabre in which ShopSabre CNC has economic nexus, unless a signed official state tax exemption certificate is furnished to Numerically Automated Cutting Systems/DBA ShopSabre CNC at time of purchase or prior to shipping. ALL purchasers are responsible for payment of their sales/use tax to their own state or local jurisdiction where applicable and **ShopSabre does not cover costs associated with taxes, duties, use, or other local or federal rules regulations.** Governing Law: The State of Minnesota is the jurisdiction and the governing law. **No Taxes of any kind will be assumed covered unless otherwise stated in the order details.**

SHIPPING/INSTALLATION:

Unless otherwise stated in writing on the quotation, the purchaser shall be responsible for the preparation and installation of all ShopSabre equipment and/or accessories ordered in conjunction with the ShopSabre equipment. In no circumstances will ShopSabre accept installation liability. All Shipping will be facilitated through ShopSabre’s selected shipping broker unless otherwise stated. ShopSabre will use best judgment when choosing the delivery method. Customer will be responsible for unloading and installation of equipment. ShopSabre will not provide unloading services unless otherwise stated in writing at the time of order. All machines will require proper equipment for unloading specified in User Manual/ Prep-Guide. It is the customer’s responsibility to have proper equipment for unloading, any cost associated with this equipment is customer responsibility. Freight deliveries are ONLY estimating, no guarantee is provided. ShopSabre does not recommend renting unloading equipment until confirmation phone call with carrier has taken place. Numerically Automated Cutting Systems/DBA ShopSabre CNC is not responsible for extra costs or losses that occur due to shipping delays. ShopSabre is not responsible for freight delays related to the chosen carrier, weather, or acts of God – Costs related to such delays are not Numerically Automated Cutting Systems/DBA ShopSabre CNC responsibility. If you require special delivery needs you must let ShopSabre know in writing prior to shipping. Extra costs may result from special shipping requirements and will not be covered by any promotions, sales, or discounts. ShopSabre reserves the right to charge storage fees as necessary for orders that are unable to be received within delivery window. Customers choosing to pick-up their own

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equipment must do so within 48 hours of completion or storage fees may apply. Customers picking up must provide flat trailer with no sides. Customers picking up will be responsible for providing necessary paperwork, straps, tarps,

and protection against damages. ShopSabre will not extend liability for customer pick-up and will not be responsible for damages related to travel.

ShopSabre is not responsible/liable for damages, losses, injury, or failures related to unloading the equipment or installation of the equipment. ShopSabre will not be responsible for equipment that is improperly installed. All Utilities should be installed to local code and inspected for safety by a professional prior to powering up. Numerically Automated Cutting Systems/DBA ShopSabre CNC does not extend liability for improper utility installation or damages related to improper utility installation. ShopSabre Warranty & Support will not cover improper installation.

Training:

Purchaser will have access to ShopSabre basic training courses held at ShopSabre facility at ShopSabre's discretion. Availability and schedule may vary from month to month. To attend ShopSabre equipment you must first receive your equipment and/or be an employee of a ShopSabre customer with an already installed and received product. No exceptions will be made for training prior to machine installation due to the layout of the course. Private training is available for purchase at an additional expense – Contact ShopSabre support to determine costs. No Private training will be provided unless specifically stated in writing at the time of purchase on the signed quotation.

Extended Warranty:

Extended warranty terms and conditions will follow similar guidelines to original warranty terms and conditions with the exception that there will be a deductible of \$350.00 for every occurrence/claim made during the extended warranty period. In no circumstance will the deductible be waived & extended warranty will NOT cover anything that the factory warranty would not otherwise cover. Extended warranty will not take effect until factory warranty has expired or one year from point of sale whichever occurs first and will expire one calendar year (365 days) from the start point of the extended warranty. (Extended warranty period maximum 1 year unless in writing by ShopSabre) Extended warranty applies to part cost only and labor where determined absolutely necessary by ShopSabre. Extended warranty does not cover labor charges where not deemed absolutely necessary by ShopSabre. In the event labor is required, ShopSabre labor will be charged at \$125.00 per hour labor rate with a 1 hour minimum plus the addition of any costs related to materials or parts required to repair. If you make ANY modifications to the equipment including but not limited to modifications to .INI file, dust collection apparatus, or hardware as designed without ShopSabre written approval, all extended warranties are null and void. ShopSabre reserves the right to request parts returned for inspection, product photos, or have an employee onsite for physical inspection if determined necessary before a decision on claim is made. Inspection costs will be covered by extended warranty in the event the repair is approved – in the event the repair is unapproved the customer is responsible for ALL travel expenses associated with such inspection. ShopSabre may collect expenses up front and reimburse upon approval. The liability of Numerically Automated Cutting Systems/DBA ShopSabre CNC under valid warranty claims is limited to repair or replacement of defective components at Numerically Automated Cutting Systems/DBA ShopSabre CNC discretion. In no way or any circumstance does this warranty cover or extend to incidental costs, loss of time, loss of revenues, and/or consequential damages. All parts will be sent out via ground shipping. All return parts are customer responsibility and must be received by ShopSabre within 7 days of request otherwise warranty & support can be terminated, and loss of time will not be reimbursed or reinstated.

In the event a machine is sold before or during extended warranty period, extended warranty becomes null and void.

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SOCIAL MEDIA & WEB POLICY:

Numerically Automated Cutting Systems/DBA ShopSabre CNC reserves the right to request any photos be removed from social media that may be determined to be proprietary information or exclusive technology. Numerically Automated Cutting Systems/DBA ShopSabre CNC reserves the right to use any and all content posted with ShopSabre name or product associated for marketing purposes. All posts made on ShopSabre Private User group, Private page, Facebook, Instagram, or other social media avenues may be used for ShopSabre training, sales, marketing, and/or support. In the event you join ShopSabre SabreNation user group you agree to follow the rules set forth by the group and agree any failure to do so could result in removal from the group or limitation of support. ShopSabre reserves the right to request the removal of any post that may be considered harmful, slander, inaccurate, or misleading from any form of social media or web presence. Numerically Automated Cutting Systems/DBA ShopSabre CNC requests adequate opportunity to resolve all concerns prior to public posting. Please contact ShopSabre management immediately by phone at 952-461-4570 if you wish to escalate any situation. Personal attacks on any ShopSabre employee, manager, officer, or director will not be tolerated. Violation of Social media & Web policy may result in loss of support or warranty moving forward. Any posts, videos, comments, etc. determined to be inaccurate or Slander will be considered for legal action by Numerically Automated Cutting Systems/DBA ShopSabre CNC and customer will accept responsibility for costs associated with such acts. Let's work together to resolve all issues as ShopSabre will provide you with support and assistance within their reasonable capabilities by calling 952-461-4570.

DISCLAIMER:

THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, WHETHER WRITTEN, ORAL OR IMPLIED AND SHALL BE BUYERS SOLE REMEDY AND NUMERICALLY AUTOMATED CUTTING SYSTEMS/DBA SHOPSABRE CNC. SOLE LIABILITY ON CONTRACT OR WARRANTY OR OTHERWISE FOR THE PRODUCT. NUMERICALLY AUTOMATED CUTTING SYSTEMS/DBA SHOPSABRE CNC DISCLAIMS ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PURPOSE. IN NO EVENT SHALL NUMERICALLY AUTOMATED CUTTING SYSTEMS/DBA SHOPSABRE CNC BE LIABLE FOR ANY INCIDENTAL AND/OR CONSEQUENTIAL DAMAGES FOR LOST PROFITS, LOST SALES, INJURY TO PERSON OR PROPERTY OR ANY OTHER INCIDENTAL OR CONSEQUENTIAL LOSS ARISING OUT OF OR IN CONNECTION WITH THE USE OF OR THE PERFORMANCE OF THE GOODS DELIVERED HEREUNDER. NUMERICALLY AUTOMATED CUTTING SYSTEMS/DBA SHOPSABRE CNC'S LIABILITY IS LIMITED TO, AND SHALL NOT EXCEED, THE PURCHASE PRICE. NUMERICALLY AUTOMATED CUTTING SYSTEMS/DBA SHOPSABRE CNC ASSUMES NO OBLIGATION OR LIABILITY FOR ADVICE OR ASSISTANCE GIVEN OR RESULTS IN CONNECTION WITH ANY GOODS SOLD. ANY SUCH ADVICE OR ASSISTANCE IS GIVEN AND ACCEPTED AT PURCHASER'S RISK. ANY DECISION AS TO USE OR INSTALLATION OF GOODS SOLD HEREUNDER IS THAT OF THE PURCHASER. **By Signing the Sales Quote, you confirm you have read this entire document and agree to these Terms and Conditions without modification.**